



IKATES, s.r.o.

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Notified Body No.1394

REPORT

**from the assessment of performance
of light and solar characteristics**

according to the Regulation (EU) No 305/2011 of the European Parliament and of the Council No.305/2011 of 9 March 2011 (Construction Products Regulation – CPR (AVCP system 3))

No. : 1394-CPR-177/2022

Test item : **Basic soda lime silicate glass products – float glass**

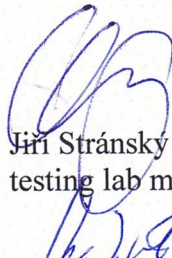
Producer (address): **CJSC “AZERFLOAT”
Mirzaga Aliyev str. 245/29, Baku, Azerbaijan AZ1014**

Number of pages : 2 incl. front page
Annexes: 1 (test report No.177/2022)

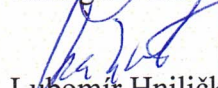
This test report is part document of notified body and cannot replace the summary report from initial type tests.

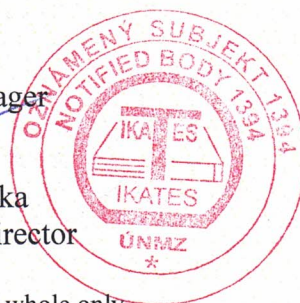
Date of issue : 2022-07-18

Person responsible for content of this report :


Jiří Stránský
testing lab manager

Person responsible for correctness of this report :


Lubomír Hnilička
notified body director



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1. Test item specification

Product description and intended use: basic soda lime silicate glass products for use in buildings and constructions

Producer: CJSC "AZERFLOAT"

Mirzaga Aliyev str. 245/29, Baku, Azerbaijan AZ1014

Specification: ČSN EN 410 (harmonised standard ČSN EN 572-9)

2. Sampling

Float glass with a thickness of 3 to 10 mm was used for the measurement – one piece 100x100 mm per thickness.

3. ITT performance

Test was performed by: Jiří Stránský

Date of test end: 2022-07-15

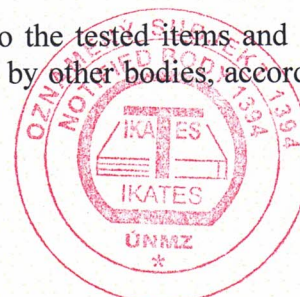
4. Test results :

Observed characteristic: Energy conservation and heat retention

Light transmittance and reflectance, solar energy characteristics acc. to ČSN EN 410

Type/ nominal thickness (mm)	Light transmittance $\tau_v(1)$	Light reflectance $\rho_v(1)$	direct solar energy transmittance $\tau_e(1)$	direct solar reflectance $\rho_e(1)$	total solar energy transmittance $g(1)$
float 3	0,91	0,09	0,89	0,08	0,90
float 4	0,91	0,09	0,88	0,08	0,89
float 5	0,91	0,09	0,87	0,08	0,88
float 6	0,91	0,08	0,87	0,08	0,88
float 8	0,90	0,08	0,86	0,08	0,87
float 10	0,90	0,08	0,84	0,08	0,86

Statement : Test results, given in this report, apply only to the tested items and do not replace other documents, e.g. administrative character, issued by other bodies, according to particular regulations.





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*Testing laboratory No.1139 accredited by Czech Accreditation Institute, o.p.s.
acc. to ČSN EN ISO/IEC 17025:2018*

TEST REPORT

No. : 177 / 2022

Test item : **Basic soda lime silicate glass products - float glass**
- type tests according to ČSN EN 572-9

Client (address): **CJSC "AZERFLOAT"**
Mirzaga Aliyev str. 245/29, Baku, Azerbaijan AZ1014

Producer (address): **CJSC "AZERFLOAT"**
Mirzaga Aliyev str. 245/29, Baku, Azerbaijan AZ1014

Place of test performance : **IKATES, s.r.o., Teplice**

Date of sample receiving : **2022-07-07**

Date of test performance : **2022-07-08 to 2022-07-14**

Date of issue : **2022-07-15**

Number of pages : **4**

Page No. : **1**

Manager of testing laboratory :

Jiří Stránský



Results and/or informations out of accreditation range and subcontracts are in the test report identified. Copying and translating, using of report for other purposes (advertisement, extracts from the report) only with consent of the laboratory. Without consent of the laboratory can be the report reproduced whole only.

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Normative foundations :

ČSN EN 410 (2011): Glass in building – Determination of luminous and solar characteristics of glazing

ČSN EN 572: Glass in building. Basic soda lime silicate glass products –
Part 1+A1 (2017): Definitions and general physical and mechanical properties
Part 8+A1 (2017): Supplied and final cut sizes
Part 9 (2005): Evaluation of conformity/Product standard

SOP 27 (ČSN EN ISO 12 677) Chemical analysis of refractory products by X-ray fluorescence (XRF) - Fused cast-bead method

Sampling :

Following test specimens were supplied to testing:

- float glass clear
 - thickness 3 mm - 4 pcs. 100x100 mm
 - thickness 3,5 mm - 5 pcs. 100x100 mm
 - thickness 4 mm - 5 pcs. 100x100 mm
 - thickness 5 mm - 5 pcs. 100x100 mm
 - thickness 6 mm - 4 pcs. 100x100 mm
 - thickness 8 mm - 3 pcs. 100x100 mm
 - thickness 10 mm - 3 pcs. 100x100 mm

Metrological provision of tests :

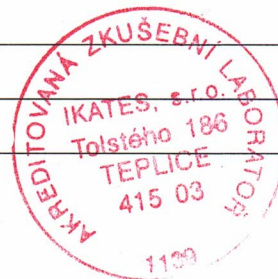
Thickness was measured with calibrated screw micrometer. Chemical analysis was carried out in the accredited Analytical Laboratory IKATES, s.r.o. Spectra were measured with spectrometer Shimadzu UV-3600 with metrological traceability to Czech Metrology Institute and evaluated with the validated software.

Test results :

1. Chemical Analysis (ČSN EN 572-1+A1 art.5.1, SOP 27)

- subcontract from accredited Analytical Lab IKATES, s.r.o. No. 22/0824

element	content (%)
Silicon (Si)	33,48
Calcium (Ca)	6,26
Sodium (Na)	10,30
Magnesium (Mg)	2,41
Aluminium (Al)	0,49



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2. Thickness (ČSN EN 572-8+A1, art. 5.2)

Nominal thickness (mm)	Average thickness (mm)				
	sample No.1	sample No.2	sample No.3	sample No.4	sample No.5
3	2,9	2,9	2,9	2,9	-
3,5	3,5	3,5	3,5	3,5	3,5
4	3,8	3,8	3,8	3,8	3,8
5	4,8	4,8	4,8	4,8	4,8
6	5,9	5,9	5,9	5,9	-
8	7,9	7,9	7,9	-	-
10	9,9	9,9	9,9	-	-

3. Luminous and solar characteristics (ČSN EN 410)

Type/ nominal thickness (mm)	Light transmittance τ_V (1)	Light reflectance ρ_V (1)	direct solar energy transmittance τ_e (1)	direct solar reflectance ρ_e (1)	total solar energy transmittance g (1)
float 3	0,91	0,09	0,89	0,08	0,90
float 3,5	0,91	0,09	0,89	0,08	0,89
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float 6	0,91	0,08	0,87	0,08	0,88
float 8	0,90	0,08	0,86	0,08	0,87
float 10	0,90	0,08	0,84	0,08	0,86

Expert opinion:

The samples met requirements of:

- standard EN 572-1+A1 on the chemical composition and light transmittance of clear float glass
- standard EN 572-8+A1 on the thickness (except of thickness 3,5 mm – this thickness is not in the scope of EN 572-8+A1)



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Statement : Test results, given in this report, apply only to the tested items as received. Test report does not replace other documents, e.g. administrative character, issued from other bodies, according to particular regulations. The official version is in the Czech language.

Distribution list :

2 x CJSC "AZERFLOAT"

1 x Laboratory for glass and building products testing IKATES, s.r.o. (archive)

**Test results approved and for correctness
of the report is responsible :**

_____ end of the test report _____

Jiří Stránský

