

**kuraray**

**trosifol™**  
world of interlayers



Steve Jobs Theater Pavilion  
Photo: © Eckersley O'Callaghan

TROSIFOL  
**ARCHITECTURAL**  
GLAZING

## WORLD OF INTERLAYERS



Photo: © by courtesy of Teng Yuan Institute

# TROSIFOL™ - WORLD OF INTERLAYERS

Kuraray's Trosifol business is a leading global specialist in the development, manufacture and supply of PVB and ionoplast interlayers for laminated safety glass applications in the architectural, automotive and photovoltaic industries.

Guilin Wanda Cultural Tourism Exhibition Center, China

The evolution of the Trosifol & Glass Laminating Solutions (GLS) merger has resulted in consolidation of the Trosifol®, SentryGlas® and Butacite® interlayers into a single brand: the new Trosifol™ interlayer business.

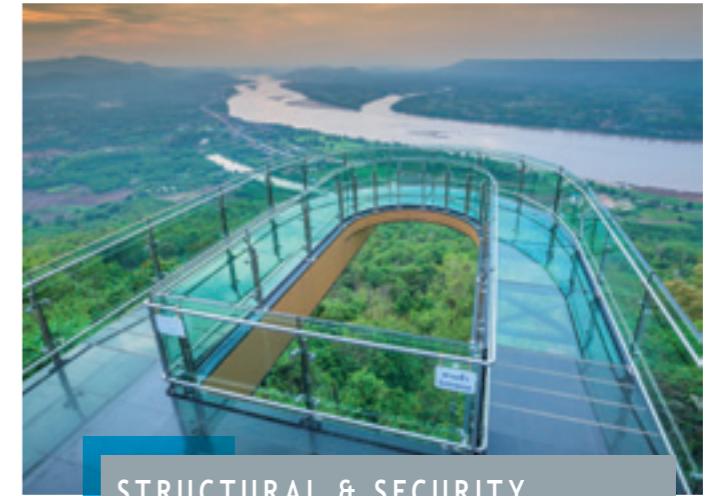
Trosifol offers the world's broadest portfolio of innovative glass-laminating solutions, including structural and functional interlayers for safety and security applications, sound insulation and UV protection. For decorative applications, it supplies colored interlayers, digitally printable films and other innovative products for interior design projects. Trosifol® UltraClear films exhibit the lowest Yellowness Index (YID) in the industry.

Trosifol® interlayer products give applications an expression of strength, clarity and their own character, delivering advanced capabilities that enable engineers, designers and architects to save energy, increase safety and build with greater design freedom. Applications range from automotive and other transportation glazing, to architectural and structural glazing - located overhead, underfoot, and all around some of the world's most interesting spaces.



## SAFETY GLAZING

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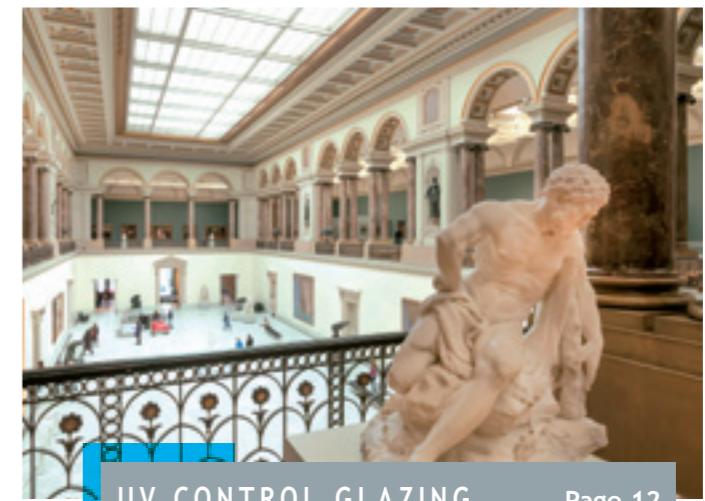
## STRUCTURAL & SECURITY GLAZING

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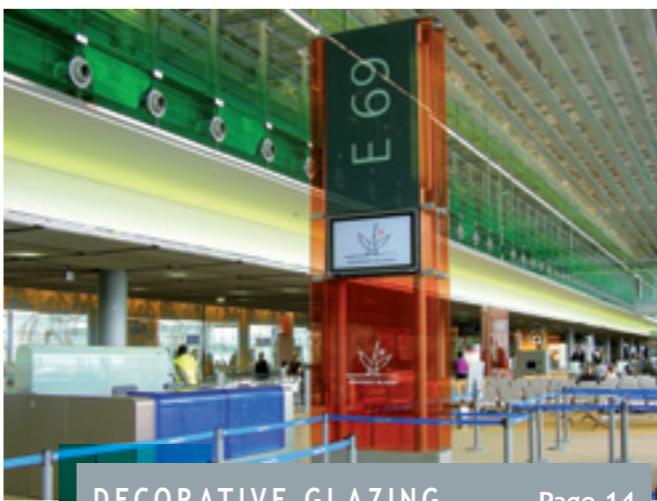
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Photo Flower: © Lotus Images/shutterstock.com

## TRANSPARENCY AND SAFETY

### SAFETY INTRODUCTION

#### Safety highlights

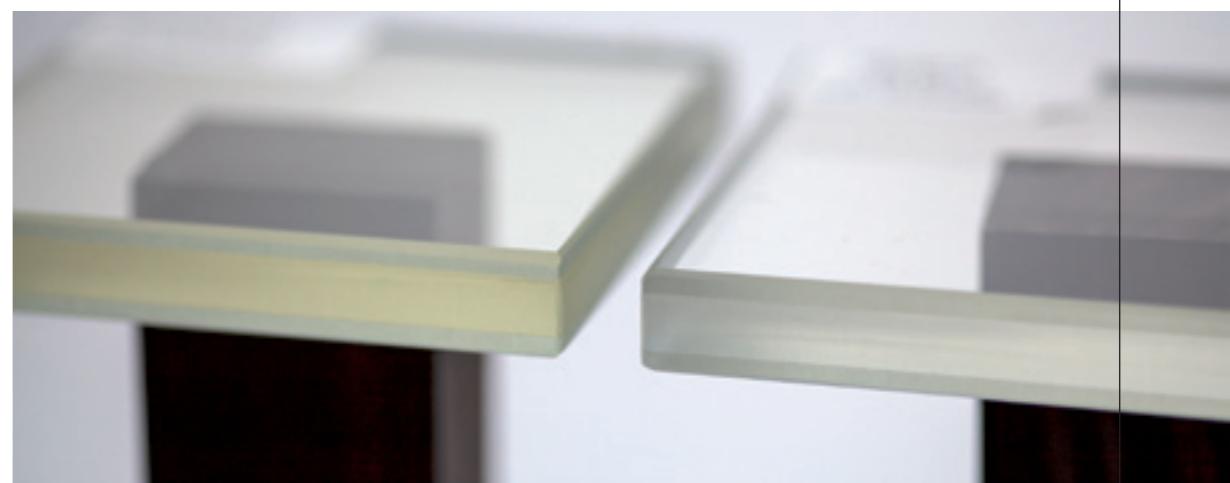
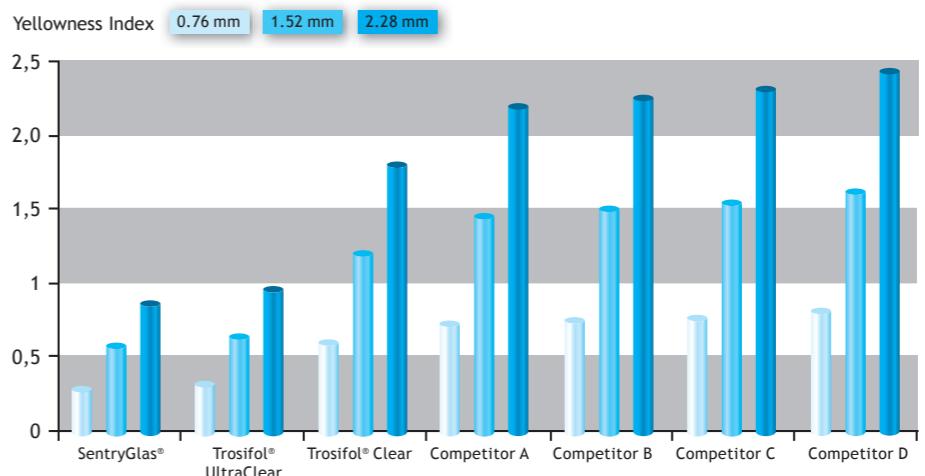
- High adhesion:** Specially designed for laminated safety glass, made with heat strengthened or tempered glass. **It reduces the risk of edge delamination.**
- Lowest Yellowness Index:** the thicker the interlayer and the better the glass, the more you benefit from the **UltraClear performance**.
  - **Trosifol® UltraClear interlayer highlights the benefits of low iron glass**
  - **Trosifol® UltraClear ensures best color fastness (e. g. white screen-printing)**
- Open edge performance:** Salt spray test demonstrates the outstanding open edge performance with Trosifol® UltraClear (in this test as good as SentryGlas®).

#### External yellowness specification for architects and engineers

Film thickness [mm]	Trosifol® UltraClear	Trosifol® Clear	SentryGlas®
0.76	≤ 0.4	< 1.0	≤ 0.3
1.52	≤ 0.8	< 2.0	≤ 0.6
2.28	≤ 1.2	< 3.0	≤ 1.0
7.6	≤ 4.0	< 10.0	< 3.0

Measured between 2 x 2 mm low iron glass

#### Yellowness Index for Trosifol® and competitors



# EXCEPTIONAL STRENGTH



Photo: © Sonipol Pundesh/shutterstock.com

## STRUCTURAL & SECURITY INTRODUCTION

### Structural & security highlights

- Extraordinary post-breakage strength
- High film shear modulus
- Excellent edge stability
- Outstanding clarity
- Open edge design thanks to SentryGlas®

### Applications & recommendations

- SentryGlas® is the best choice, with over 20 years of outdoor exposure, for open edge applications that require the very best edge durability and optics
- SentryGlas® is recommended for applications that require the highest structural performance over a broad range of temperatures and loads
- SentryGlas® Translucent White provides full structural performance along with a translucent white effect for privacy
- For moderate design temperature we recommend Trosifol® Extra Stiff
- For elevated design temperature we recommend SentryGlas®
- SentryGlas® Xtra™ interlayers have the best optical performance in very thick laminates
- We recommend SentryGlas® Xtra™ for multi-ply laminate assemblies as an adhesion promoter is no longer required

### Interlayer performance comparison

Properties	Trosifol® Clear/UltraClear			Trosifol® Extra Stiff			SentryGlas® Ionoplast		
	Good	Advanced	Superior	Good	Advanced	Superior	Good	Advanced	Superior
Post breakage performance at room temperature	✓						✓		
Post breakage performance at elevated temperature	✓						✓		
Structural properties/coupling effect at room temperature	✓						✓		
Structural properties/coupling effect at elevated temperature	✓						✓		
Clarity		✓*	✓**		✓	✓**	✓	✓	✓
Sealant compatibility/edge stability	✓*	✓**			✓		✓		✓

\* Valid for Trosifol® Clear

\*\* Valid for Trosifol® UltraClear



Photos on this page: © Ham Danan Ltd, Architects &amp; Urban Designers



Photo: © Fer Gregory/shutterstock.com

## INTERLAYERS FOR EXTREME SECURITY NEEDS

Source: Jeff Schmaltz, MODIS Rapid Response Team, NASA/GSFC  
Courtesy of NASA Visible Earth, http://visibleearth.nasa.gov

Photo: © solaireseven/shutterstock



Photo: © Ryan Deberardini/shutterstock

### Hurricane

- Hurricane impact windows provide protection from wind borne debris
- The use of hurricane impact windows greatly reduces building damage
- First 9 meters of building elevation requires glazing system to pass large missile impact testing
- SentryGlas®, SentryGlas® Xtra™ and Trosifol® PVB pass large missile impact test and have obtained Miami Dade County Product Control Notice of Acceptance (NOA)
- SentryGlas® is best for Level E (essential facility) protection
- SentryGlas® recommended for large glass, high wind loads, or dry glaze systems

### Tornado

- Tornadoes are capable of wind speeds in excess of 250 mph (425 kph)
- Tornadoes strike with little warning
- Window systems using SentryGlas® and Trosifol® Spallshield® cPET are capable of passing FEMA 361 EF5 tornado test
- Typhoons are synonymous with hurricanes, capable of the same damaging wind borne debris, only difference is location
- Currently the building codes for window systems in typhoon regions are not very strong or enforced
- Trosifol® has been working with the CTBUH to investigate how to expand hurricane window solutions to this region  
<https://www.trosifol.com/salessupport/research-testing/>

### Typhoon

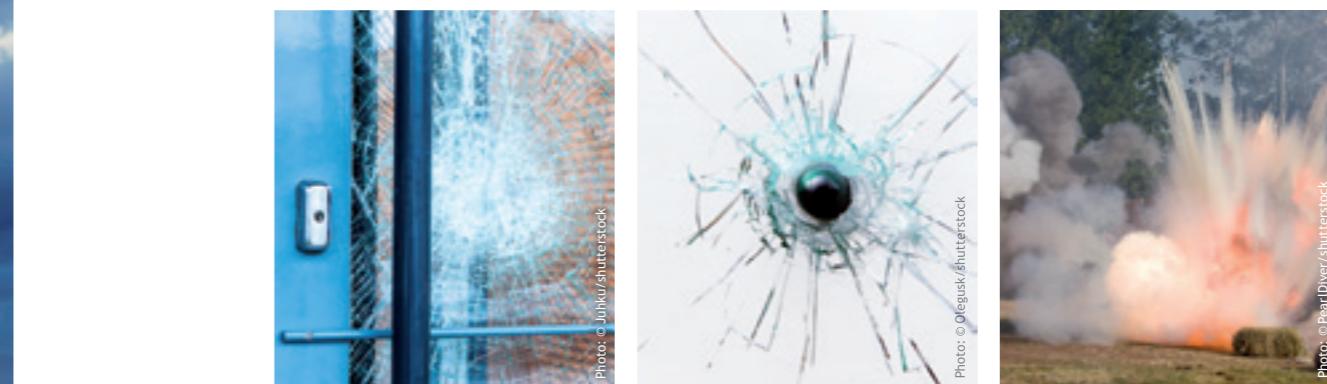


Photo: © Jukka/shutterstock

Photo: © Olegusky/shutterstock

Photo: © PearlDiver/shutterstock

### Anti-intrusion glazing

- Security and protection against attacks, vandalism and property theft
- No need to use unsightly bars or roll down gates. Clear transparent protection
- SentryGlas®, Trosifol® PVB and Trosifol® Spallshield® cPET interlayer comply with global security glazing standards

### Ballistic resistance

- Protection from a wide range of ballistic threats
- Trosifol® Spallshield® cPET provides a durable spall protection layer
- SentryGlas® certified by the US Department of State for FE (forced entry) BR (bullet resistance)
- Construction using SentryGlas®, Trosifol® PVB, and Trosifol® Spallshield® cPET can meet ballistics-resistance test standards that are thinner, lightweight, and more durable than alternative solutions

### Bomb-blast glazing

- Trosifol® PVB, Trosifol® Spallshield® cPET and SentryGlas® are used in systems for bomb blast protection, both low and high level protection
- SentryGlas® is specified by the US State Department for higher bomb blast requirements of US Embassies
- Embassies, government buildings and high risk buildings

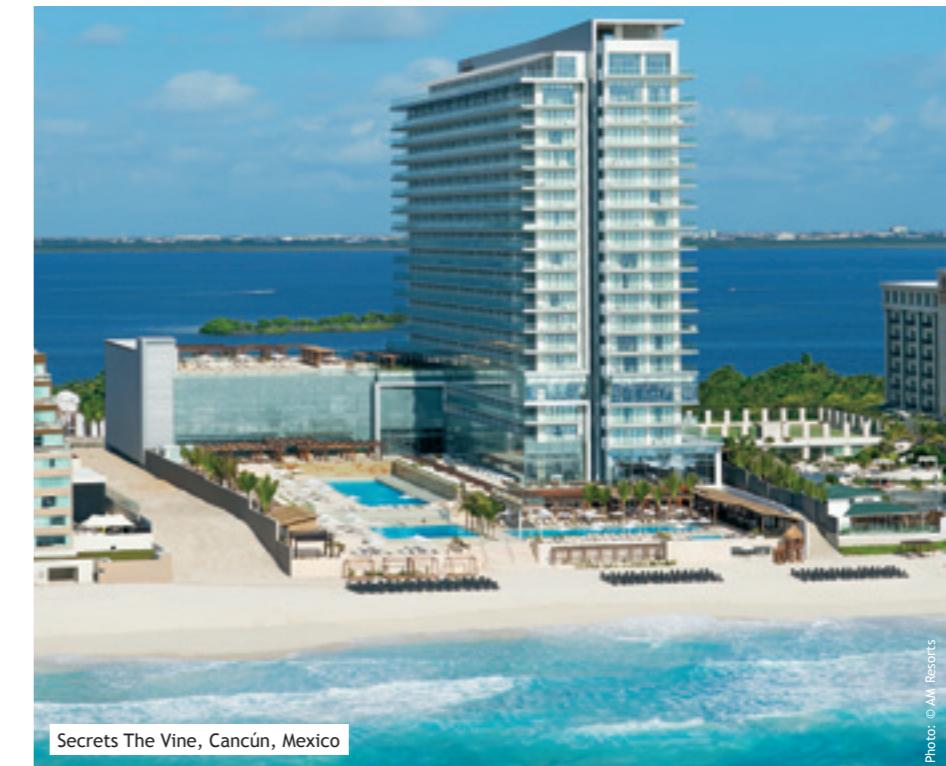


Photo: © MI Resorts

# CUSTOMIZED SOUND INSULATION



## SOUND CONTROL INTRODUCTION

### Acoustic highlights

- Sole supplier of mono- and multilayer PVB for the acoustic glazing market
- $R_w$  or STC/OITC values of 50 dB and better in insulated glass
- Trosifol® SC Multilayer may be combined with standard and colored PVB
- Trosifol® SC Monolayer has the best optical properties in terms of "orange peel"

### Applications & recommendations

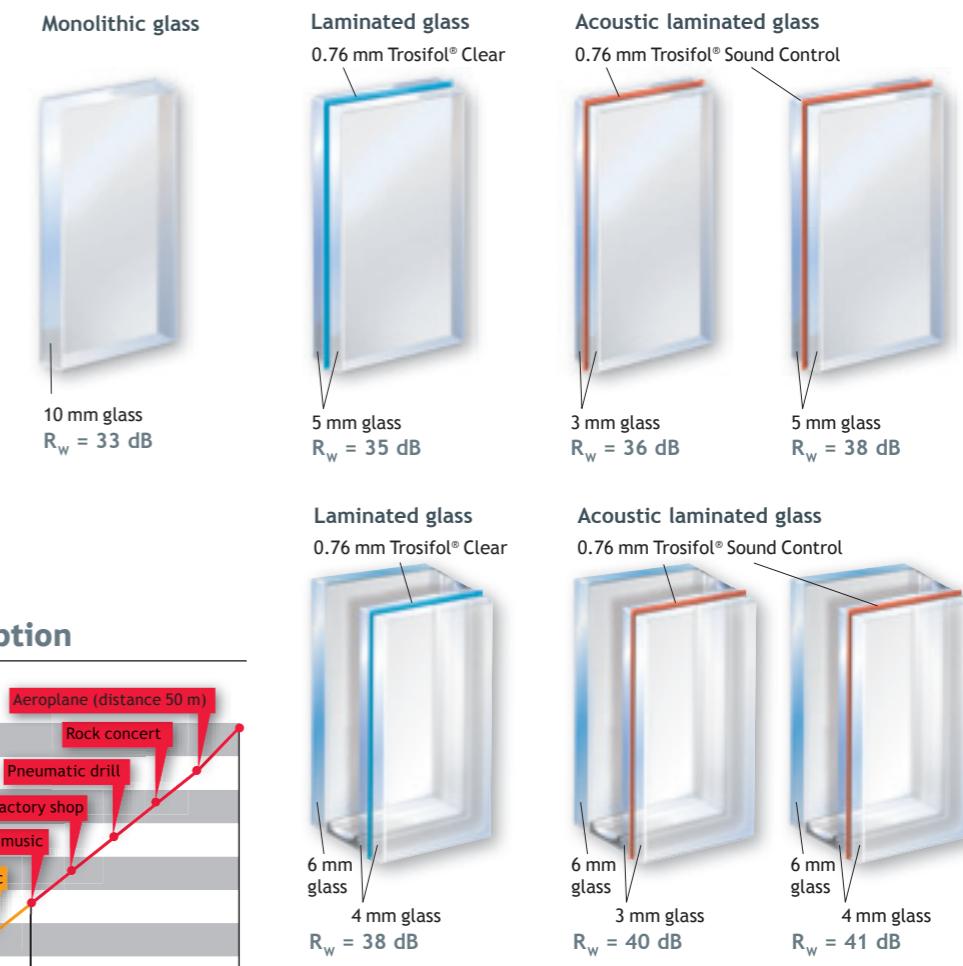
- Thanks to its high adhesive strength, Trosifol® SC Monolayer is particularly suitable for laying between plies of heat-strengthened or fully tempered glass
- Trosifol® SC Multilayer is ideal for achieving impact resistance level P2A conforming to EN 356
- Trosifol® SC Multilayer can be combined with other Trosifol products
- Best optical properties in terms of "orange peel" with Trosifol® SC Monolayer
- Laminated safety glass containing a Trosifol® SC Monolayer / Trosifol® SC Multilayer has up to 3 dB better sound insulation than the same construction with standard PVB film

## Trosifol® Sound Control – Select the right interlayers for Sound Control and optical performance

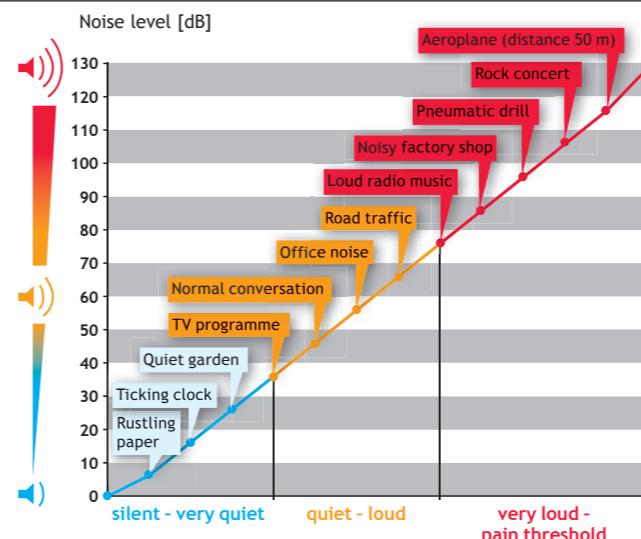
Property	Standard PVB	SC Multilayer	SC Monolayer
Acoustic performance	some	excellent	excellent
Optic	great good	risk for orange peel	great good
Films' combination	yes, standard and color	yes, standard and color	no
Ball drop performance*	P2A	P2A	P1A

\* Between 2 x 4 mm  
+ 0.76 mm interlayer

### How can I achieve noise insulation, reduce weight of the construction and save costs?



### Noise sources and perception





## INTENTIONAL UV CONTROL

### UV CONTROL INTRODUCTION

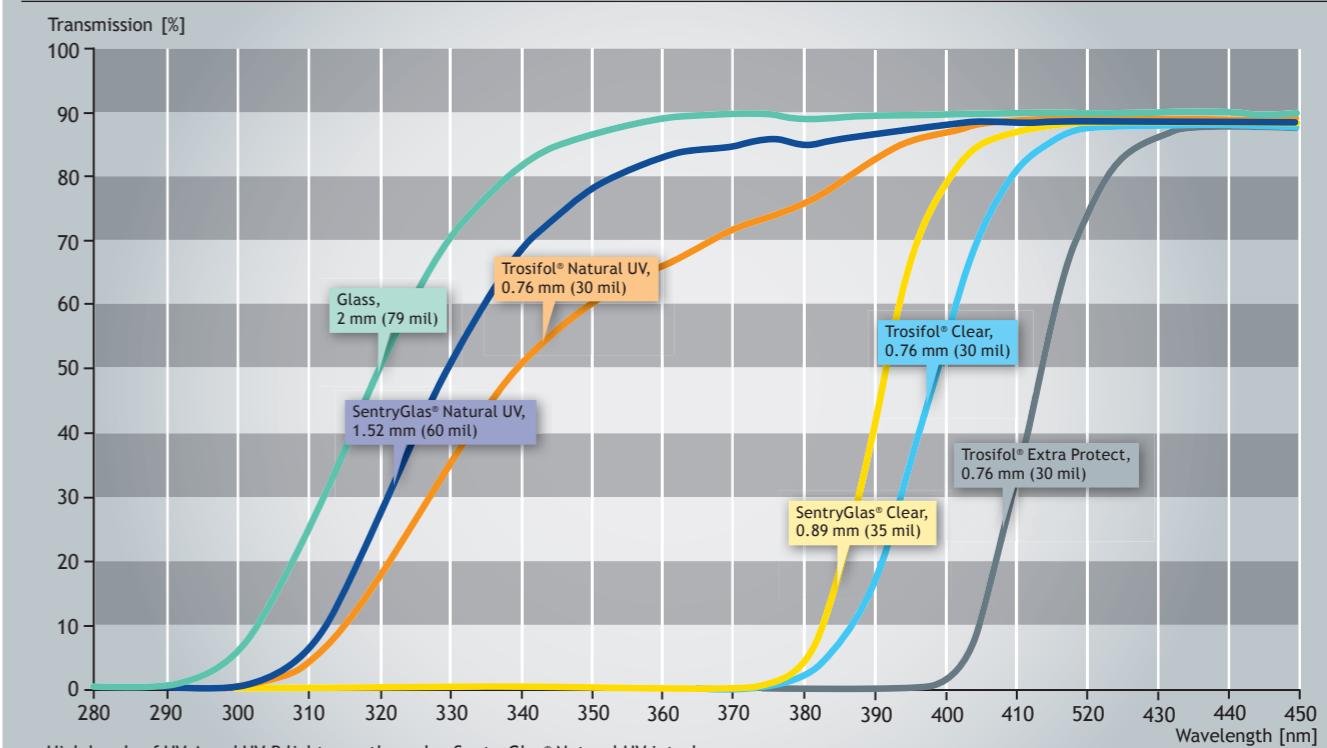
#### UV Control highlights

- Trosifol® UV Extra Protect
- Trosifol® Natural UV
- SentryGlas® Natural UV
- Trosifol® UV Extra Protect is crucial in protecting against the sun's harmful UV rays and protects sensitive items against fading due to sun exposure
- Both Natural UV products allow sunlight to provide essential vitamin D through the glass to promote wellness of animals and marine life

#### Applications & recommendations

- Museums, archives, galleries
- Greenhouses/botanical gardens
- Restaurants, hotels, holiday resorts
- Hospitals
- Shop windows
- Children's day care centres
- Schools and universities
- Libraries
- Switchable glazing
- Zoo
- Flora
- Fauna
- Smart glazing
- Trosifol® UV Extra Protect for full protection against UV transmission
- Trosifol® Natural UV and SentryGlas® Natural UV for total UV permeability

#### UV Light transmittance curves



# BRILLIANT COLORS



Aéroport Charles de Gaulle, Paris, France

## DECORATIVE INTRODUCTION

### Decorative highlights

- Interior and exterior applications thanks to outstanding color fastness
- Opaque Trosifol® Diamond White
- Opaque Trosifol® Brilliant Black
- Different degrees of translucency in the white color range
- Combination of colors possible

### Applications & recommendations

- For total opacity, we recommend Trosifol® Brilliant Black and Trosifol® Diamond White
- With strong colors, high color intensity is achieved with just a single film in the glass module, making further layers unnecessary
- To achieve the same effects as body tinted glass, we recommend the tinted colors

### Trosifol® Color

- Trosifol® Red
- Trosifol® Light Green
- Trosifol® Sky Blue
- Trosifol® Medium Blue
- Trosifol® Violet

### Trosifol® Tints

- Trosifol® Light Blue-Green
- Trosifol® Ocean Blue
- Trosifol® Bronze
- Trosifol® Medium Bronze
- Trosifol® Light Brown
- Trosifol® Medium Brown
- Trosifol® Grey
- Trosifol® Asahi Grey
- Trosifol® Solar Grey

### Trosifol® Black & White

- Trosifol® Brilliant Black
- Trosifol® Diamond White
- Trosifol® Shining White
- Trosifol® Translucent White
- Trosifol® Sand White
- Trosifol® Coconut White
- SentryGlas® Translucent White



Photo: © Peera\_Stockphoto/shutterstock.com

The Vaeven Building, Umeå, Sweden



Photo: © Lindman Photography



This chapter summarizes the technical data for all our products, measured as laminated safety glass of 6 or 8 mm thickness. In case technical data for specific designs are needed please use our Trosifol™ WinSLT App: <https://www.trosifol.com/trosifol-winslt-tool/>



## Combined interlayers

Product	Trosifol® UltraClear	Trosifol® Color/Tints	Trosifol® UV Extra Protect	Trosifol® Natural UV	Trosifol® Extra Stiff	Trosifol® SC Monolayer	Trosifol® SC Multilayer	Trosifol® HR
Trosifol® Ultra Clear	✓	✓	✓	—	✓	—	✓	✓
Trosifol® Color/Tints	✓	✓	✓	—	✓	—	✓	✓
Trosifol® UV Extra Protect	✓	✓	✓	—	✓	—	✓	✓
Trosifol® Natural UV	—	—	—	✓	—	—	—	—
Trosifol® Extra Stiff	✓	✓	✓	—	✓	—	✓	✓
Trosifol® SC Monolayer	—	—	—	—	—	✓	—	—
Trosifol® SC Multilayer	✓	✓	✓	—	✓	—	✓	✓
Trosifol® HR	✓	✓	✓	—	✓	—	✓	✓

## Safety Interlayers – physical properties

Type	Adhesion	Film thickness [mm]	Color	Light transmittance* [%]	UV transmittance* [%]	Solar absorption* [%]
Trosifol® Clear	medium	0.38	Clear	88	< 2	18
Trosifol® Clear	low/medium	0.76	Clear	88	< 1	19
Trosifol® Clear	medium	1.14	Clear	88	< 1	20
Trosifol® Clear	medium	1.52	Clear	88	< 0.5	21
Trosifol® Clear	medium	2.28	Clear	88	< 0.5	22
Trosifol® UltraClear	high	0.76	UltraClear	88	< 1	20
Trosifol® UltraClear	high	1.14	UltraClear	88	< 1	20
Trosifol® UltraClear	high	1.52	UltraClear	88	< 0.5	21

## Structural & Security Interlayers\* – physical properties

Type	Adhesion	Film thickness [mm]	Color	Light transmittance*¹ [%]	UV transmittance*¹ [%]	Solar absorption*¹ [%]
Trosifol® Extra Stiff	high	0.76	Clear	88	< 1	20
SentryGlas®	high	0.76	Clear	88	< 1	19
SentryGlas®	high	0.89	Clear	88	< 1	19
SentryGlas®	high	1.52	Clear	88	< 1	20
SentryGlas®	high	2.28	Clear	88	< 1	21
SentryGlas® Translucent White	high	0.80	Translucent White	76	43	26
SentryGlas® Xtra™	high	0.89	Clear	88	< 1	20
SentryGlas® Xtra™	high	1.52	Clear	88	< 1	21
SentryGlas® Xtra™	high	2.28	Clear	88	< 1	22
SentryGlas® Xtra™	high	2.53	Clear	88	< 1	22
Trosifol® XT	med.-high	2.28	UltraClear	88	< 1	22
Trosifol® Spallshield® cPET		0.18	Clear	91	0.50	

\* LSG with 2 x 4 mm Floatglass according EN 410 / ISO 9050

\*¹ Values calculated using Lawrence Berkeley National Laboratory Optics5 and Windows5 software.

Not all products are available in all regions.

**Shear Relaxation Modulus G(t) / MPa**

Temperature	Product type	Load duration											
		3 sec	30 sec	1 min	5 min	30 min	1 hour	1 day	5 days	3 weeks	1 month	1 year	10 years
10°C (50°F)	Trosifol® Clear/UltraClear	66	31	23	10	3.5	2.4	0.69	0.53	0.47	0.46	0.37	0.28
	Trosifol® SC Monolayer	3.1	1.1	0.90	0.61	0.48	0.45	0.34	0.28	0.22	0.21	0.11	0.042
	Trosifol® SC Multilayer	1.3	1.1	0.94	0.65	0.45	0.41	0.30	0.23	0.17	0.16	0.060	
	Trosifol® Extra Stiff	350	270	240	170	110	85	16	4.7	1.9	1.6	0.86	0.70
	SentryGlas®	236	228	225	220	217	206	190	178	172	171	161	153
	SentryGlas® Xtra™	179	172	170	161	126	120	67.2	46.6	36.8	34.1	22.6	16.5
20°C (68°F)	Trosifol® Clear/UltraClear	6.6	1.7	1.2	0.74	0.54	0.50	0.39	0.33	0.27	0.26	0.14	0.063
	Trosifol® SC Monolayer	0.66	0.47	0.45	0.39	0.33	0.30	0.17	0.11	0.063	0.056		
	Trosifol® SC Multilayer	1.0	0.58	0.50	0.40	0.34	0.32	0.18	0.11	0.065	0.057		
	Trosifol® Extra Stiff	240	140	120	67	26	17	1.8	1.0	0.84	0.81	0.66	0.56
	SentryGlas®	211	206	192	188	175	169	146	130	115	112	96.5	86.6
	SentryGlas® Xtra™	155	131	125	120	100	80.1	39.9	29.5	21.2	18.4	11.1	6.69
25°C (77°F)	Trosifol® Clear/UltraClear	1.5	0.69	0.61	0.50	0.43	0.41	0.29	0.22	0.15	0.14	0.056	
	Trosifol® SC Monolayer	0.50	0.41	0.38	0.33	0.26	0.23	0.10	0.054	0.027	0.024		
	Trosifol® SC Multilayer	0.75	0.45	0.42	0.36	0.29	0.27	0.13	0.068	0.034	0.029		
	Trosifol® Extra Stiff	150	70	51	20	5.4	3.3	0.94	0.78	0.69	0.68	0.56	0.43
	SentryGlas®	167	149	142	117	106	101	80.5	60.8	45.1	42.4	32.1	24.3
	SentryGlas® Xtra™	136	115	97.9	80.4	45.8	37.2	18.6	15.4	11.1	10.5	5.61	3.31
30°C (86°F)	Trosifol® Clear/UltraClear	0.69	0.50	0.47	0.41	0.35	0.33	0.19	0.12	0.070	0.062		
	Trosifol® SC Monolayer	0.43	0.35	0.33	0.26	0.19	0.16	0.054	0.025				
	Trosifol® SC Multilayer	0.54	0.39	0.37	0.31	0.24	0.21	0.078	0.036				
	Trosifol® Extra Stiff	44	10	5.8	2.0	1.0	0.92	0.68	0.61	0.54	0.53	0.37	0.21
	SentryGlas®	141	119	110	83	66	60	50	24.7	12.9	11.6	6.8	5.31
	SentryGlas® Xtra™	101	84.8	80.1	55.1	38.2	26.0	8.97	7.13	5.54	5.17	3.07	1.98
35°C (95°F)	Trosifol® Clear/UltraClear	0.51	0.42	0.40	0.35	0.27	0.24	0.10	0.057				
	Trosifol® SC Monolayer	0.38	0.30	0.27	0.20	0.13	0.11	0.027					
	Trosifol® SC Multilayer	0.43	0.34	0.32	0.26	0.18	0.15	0.041					
	Trosifol® Extra Stiff	5.7	1.4	1.1	0.85	0.72	0.69	0.54	0.45	0.36	0.34	0.17	
	SentryGlas®	102	77.7	70.5	53.4	37.9	34.7	20.3	12.4	8.31	7.45	4.95	4.11
	SentryGlas® Xtra™	70.3	55.1	44.9	29.0	13.5	10.0	3.31	2.76	2.32	2.15	1.51	1.05
40°C (104°F)	Trosifol® Clear/UltraClear	0.44	0.37	0.34	0.28	0.20	0.16	0.54					
	Trosifol® SC Monolayer	0.34	0.25	0.22	0.15	0.089	0.068						
	Trosifol® SC Multilayer	0.36	0.28	0.25	0.18	0.10	0.079						
	Trosifol® Extra Stiff	1.3	0.83	0.77	0.68	0.60	0.57	0.39	0.28	0.18	0.17		
	SentryGlas®	63	37	31	19	11.4	9.3	4.5	3.6	3.4	3.3	3.1	
	SentryGlas® Xtra™	46.3	33.1	27.0	15.0	6.99	5.20	1.86	1.57	1.19	1.11	0.70	0.47
50°C (122°F)	Trosifol® Clear/UltraClear	0.36	0.26	0.23	0.16	0.089	0.068						
	Trosifol® SC Monolayer	0.27	0.17	0.14	0.087	0.041	0.029						
	Trosifol® SC Multilayer	0.28	0.18	0.15	0.084	0.036	0.025						
	Trosifol® Extra Stiff	0.72	0.61	0.58	0.50	0.38	0.34	0.13					
	SentryGlas®	26.4	13.5	11.3	7.31	4.9	4.2	2.8	2.4	2.2	2.2	2	2
	SentryGlas® Xtra™	12.7	4.90	3.89	2.71	2.00	1.70	1.05	0.92	0.61	0.54	0.43	0.23
60°C (140°F)	Trosifol® Clear/UltraClear	0.27	0.17	0.14	0.081								
	Trosifol® SC Monolayer	0.22	0.12	0.10	0.052								
	Trosifol® SC Multilayer	0.20	0.10	0.07	0.036								
	Trosifol® Extra Stiff	0.60	0.47	0.43	0.33	0.21	0.16						
	SentryGlas®	8.2	4.3	3.6	2.6	1.9	1.7	1.3	1.1	1.0	1.0	0.97	
	SentryGlas® Xtra™	3.78	2.15	1.88	1.40	1.00	0.90	0.58	0.31	0.28	0.18	0.12	
70°C (158°F)	Trosifol® Clear/UltraClear	0.21	0.11	0.088	0.047								
	Trosifol® SC Monolayer	0.16	0.076	0.058	0.027								
	Trosifol® SC Multilayer	0.13	0.054	0.039									
	Trosifol® Extra Stiff	0.48	0.33	0.28	0.18								
	SentryGlas®	2.9	2	1.9	1.4	1.0	0.8	0.6	0.5	0.5	0.5	0.45	
	SentryGlas® Xtra™	1.73	1.05	0.90	0.68	0.45	0.40	0.24	0.20	0.12	0.11	0.07	0.05
80°C (176°F)	Trosifol® Clear/UltraClear	0.16	0.074	0.056									
	Trosifol® SC Monolayer	0.11	0.047	0.033									
	Trosifol® SC Multilayer	0.10	0.34	0.023									
	Trosifol® Extra Stiff	0.36	0.20	0.16									
	SentryGlas®	1.3	1.0	0.8	0.6	0.4	0.3	0.2	0.2	0.2	0.2	0.2	
	SentryGlas® Xtra™	0.27	0.10	0.09	0.06	0.04	0.04	0.02	0.17	0.2	0.2	0.2	

**Trosifol® Extra Stiff 0.38 mm and 0.76 mm combinations – Shear Relaxation Modulus G(t) / MPa**

Combination	Temperature	Load duration		1 sec	3 sec	5 sec	10 sec	30 sec	1 min	5 min	10 min	30 min	1 hour	6 hours	12 hours	1 day	2 days	5 days	1 week	3 weeks	1 month	1 year	10 years	50 years		
		Load duration	Load duration																							
Trosifol® Extra Stiff 0.76 mm	10°C (50°F)	370	330	310	280	240	210	140	120	81	61	23	15	10	6.4	3.7	3.1	1.7	1.5	0.82	0.66	0.58				
Trosifol® PVB/Color/Tints 0.38 mm	20°C (68°F)	220	180	160	130	92	71	33	22	11	7.0	2.5	1.8	1.4	1.2	0.97	0.92	0.80	0.77	0.63	0.52	0.42				
Trosifol® Extra Stiff 0.76 mm	25°C (77°F)	98	65	51	36	19	12	4.5	3.0	1.8	1.4	0.93	0.84	0.78	0.73	0.68	0.61	0.58	0.53	0.51	0.45	0.43	0.25	0.31	0.19	
	30°C (86°F)	23	12	8.4	5.5	2.9	2.1	1.2	1.0	0.86	0.79	0.68	0.64	0.61	0.55	0.51	0.47	0.43	0.36	0.34	0.26	0.24	0.09			
	35°C (95°F)	4.3	2.4	1.9	1.5	1.1	0.95	0.77	0.73	0.67	0.64	0.55	0.51	0.47	0.43	0.36	0.34	0.26	0.24	0.22	0.11					
	40°C (104°F)	1.5	1.1	0.99	0.88	0.77	0.73	0.65	0.61	0.56	0.52	0.41	0.36	0.32	0.27	0.20	0.18	0.12	0.11							
	50°C (122°F)	0.76	0.69	0.67	0.63	0.58	0.55	0.45	0.41	0.33	0.28	0.23	0.16	0.12	0.093											
	60°C (140°F)	0.62	0.57	0.54	0.50	0.44	0.39	0.28	0.23	0.16	0.10															
	70°C (158°F)	0.51	0.44	0.41	0.36	0.29	0.24	0.14																		
	80°C (176°F)	0.41	0.33	0.29	0.24	0.17	0.13																			
Trosifol® Extra Stiff 0.76 mm	10°C (50°F)	330	290	280	250	210	190	130	100	68	50	17	11	7.0	4.5	2.7	2.3	1.5	1.3	0.78	0.64	0.56				
Trosifol® PVB/Color/Tints 0.38 mm	20°C (68°F)	200	160	140	120	82	62	27	18	8.3	5.2	2.0	1.5	1.2	1.0	0.86	0.82	0.72	0.70	0.58	0.46	0.37				
	25°C (77°F)	89	57	45	31	16	10	3.5	2.4	1.5	1.2	0.83	0.76	0.71	0.67	0.63	0.61	0.56	0.55	0.41	0.27	0.17				
	30°C (86°F)	21	10	6.9	4.4	2.4	1.8	1.1	0.93	0.78	0.73	0.62	0.59	0.57	0.53	0.49	0.47	0.41	0.39	0.22	0.094					
	35°C (95°F)	3.7	2.1	1.7	1.3	1.0	0.88	0.72	0.68	0.62	0.59	0.50	0.47	0.43	0.39	0.33	0.31	0.24	0.22	0.081						
	40°C (104°F)	1.4	1.0	0.92	0.82	0.72	0.68	0.60	0.57	0.52	0.49	0.38	0.33	0.29	0.25	0.19	0.17	0.11	0.096							
	50°C (122°F)	0.71	0.65	0.62	0.59	0.54	0.51	0.42	0.38	0.31	0.26	0.21	0.15	0.11	0.083											
	60°C (140°F)	0.58	0.53	0.51	0.47	0.41	0.36	0.26	0.21	0.15																
	70°C (158°F)	0.48	0.41	0.38	0.34	0.27	0.22	0.13	0.093																	
	80°C (176°F)	0.37	0.30	0.27	0.22	0.16	0.12																			
Trosifol® Extra Stiff 0.76 mm	10°C (50°F)	290	260	240	210	170	150	93	73	45	32	11	6.8	4.6	3.1	2.0	1.8	1.3	1.2	0.74	0.61	0.53				
Trosifol® PVB/Color/Tints 0.76 mm	20°C (68°F)	110	77	63	47	27	17	6.3	4.2	2.3	1.8	1.0	0.91	0.82	0.75	0.68	0.66	0.61	0.54	0.52	0.47	0.45	0.29	0.14	0.068	
	25°C (77°F)	35	18	13	8.6	4.4	3.0	1.5	1.2	1.0	0.86	0.68	0.65	0.61	0.58	0.54	0.52	0.49	0.45	0.39	0.37	0.30	0.28	0.12		
	30°C (86°F)	6.7	3.5	2.7	2.0	1.4	1.1	0.83	0.75	0.67	0.64	0.55	0.52	0.49	0.45	0.43	0.39	0.35	0.30	0.22	0.15	0.13	0.12	0.068		
	35°C (95°F)	1.9	1.3	1.2	1.0	0.83	0.75	0.64	0.61	0.56	0.53	0.43	0.39	0.35	0.30	0.26	0.21	0.17	0.12	0.10						
	40°C (104°F)	1.1	0.86	0.80	0.73	0.66	0.63	0.55	0.52	0.46	0.42	0.30	0.26	0.21	0.17	0.12	0.10	0.075								
	50°C (122°F)	0.66	0.61	0.59	0.55	0.50	0.46	0.37	0.32	0.25	0.20	0.098	0.070													
	60°C (140°F)	0.55	0.50	0.47	0.43	0.36	0.32	0.21	0.16	0.10	0.075															
	70°C (158°F)	0.43	0.37	0.33	0.29	0.21	0.17	0.13	0.085																	
	80°C (176°F)	0.32	0.25	0.22	0.17	0.11	0.079																			

**Trosifol® Extra Stiff 0.38 mm and 0.76 mm combinations – Youngs Relaxation Modulus E(t) / MPa**

Combination
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**Acoustic Interlayers – physical properties**

Type	Adhesion	Film thickness [mm]	Color	Color Code	Light transmittance* [%]	UV transmittance* [%]	Solar absorption* [%]
Trosifol® SC Monolayer	high	0.76	UltraClear	-	88	< 1	19
Trosifol® SC Monolayer	high	1.52	UltraClear	-	88	< 0.5	21
Trosifol® SC Multilayer	low	0.50	UltraClear	-	88	< 1	20
Trosifol® SC Multilayer	low	0.76	UltraClear	-	88	< 1	20

\* LSG with 2 x 4 mm Floatglass according EN 410 / ISO 9050

Not all products are available in all regions.

**0.76 mm Monolayer products – test results**

Glass [mm]	Cavity air or argon [mm]	Glass [mm]	Cavity [mm]	Glass [mm]	R <sub>w</sub> [dB]	C, C <sub>tr</sub> [dB]	STC	OITC
3 SC Mono* 0.76 3					35	(-1/-4)	35	30
4 SC Mono 0.76 4					37	(-1/-3)	37	32
5 SC Mono 0.76 5					38	(0/-2)	38	34
6 SC Mono 0.76 6					39	(0/-2)	39	35
8 SC Mono 0.76 8					41	(-1/-3)	41	37
10 SC Mono 0.76 10					42	(0/-3)	42	38
12 SC Mono 0.76 12					43	(0/-3)	43	39
4 SC Mono 0.76 4 16	4				39	(-1/-5)	39	31
4 SC Mono 0.76 4 16	6				41	(-2/-6)	41	33
4 SC Mono 0.76 4 16	8				42	(-3/-8)	42	31
6 SC Mono 0.76 6 16	8				43	(-2/-6)	43	34
4 SC Mono 0.76 4 16	10				44	(-2/-6)	44	35
4 SC Mono 0.76 4 16	6 SC Mono 0.76 6				47	(-2/-6)	48	37
4 SC Mono 0.76 4 20	6 SC Mono 0.76 6				49	(-2/-7)	49	38
4 SC Mono 0.76 4 12	4	12	6		41	(-2/-6)	41	32
4 SC Mono 0.76 4 12	4	12	8		42	(-2/-6)	42	33
4 SC Mono 0.76 4 12	6	12	4 SC Mono 0.76 6		47	(-2/-7)	47	38

\* SC Mono = Trosifol® SC Monolayer

**Trosifol SoundLab**

For calculating acoustic performance of monolithic, double and triple glazed units.

<https://www.trosifol.com/trosifol-soundlab/>

**0.50 mm Multilayer products – test results**

Glass [mm]	Cavity air or argon [mm]	Glass [mm]	Cavity [mm]	Glass [mm]	R <sub>w</sub> [dB]	C, C <sub>tr</sub> [dB]	STC	OITC
3 SC Multi** 0.50 3					36	(-1/-4)	35	30
4 SC Multi 0.50 4					37	(0/-2)	37	33
5 SC Multi 0.50 5					39	(-1/-3)	38	35
6 SC Multi 0.50 6					40	(-1/-3)	40	36
8 SC Multi 0.50 8					41	(0/-2)	41	38

**0.76 mm Multilayer products – test results**

Glass [mm]	Cavity air or argon [mm]	Glass [mm]	Cavity [mm]	Glass [mm]	R <sub>w</sub> [dB]	C, C <sub>tr</sub> [dB]	STC	OITC
3 SC Multi 0.76 3					36	(-1/-4)	36	30 *
4 SC Multi 0.76 4					37	(0/-2)	37	33
5 SC Multi 0.76 5					38	(-1/-3)	38	33 *
6 SC Multi 0.76 6					40	(-1/-3)	39	36 *
8 SC Multi 0.76 8					41	(-1/-3)	41	37 *
10 SC Multi 0.76 10					42	(-1/-3)	42	38
12 SC Multi 0.76 12					43	(-1/-3)	43	39
3 SC Multi 0.76 3 16	4				36	(-2/-6)	36	28
3 SC Multi 0.76 3 16	6				40	(-2/-6)	40	31
3 SC Multi 0.76 3 16	8				42	(-3/-7)	42	32
4 SC Multi 0.76 4 16	6 SC Mono 0.76 6				39	(-3/-7)	37	30 *
4 SC Multi 0.76 4 20	6 SC Mono 0.76 6				41	(-2/-6)	41	33 *
4 SC Multi 0.76 4 12	4	12	6		42	(-3/-8)	42	31 *
4 SC Multi 0.76 4 12	4	12	8		43	(-2/-6)	43	34
4 SC Multi 0.76 4 12	6	12	4 SC Mono 0.76 6		44	(-2/-6)	44	36
4 SC Multi 0.76 4 16	6 SC Multi 0.76 6				46	(-2/-6)	46	37
4 SC Multi 0.76 4 20	6 SC Multi 0.76 6				44	(-1/-5)	44	36
6 SC Multi 0.76 6 16	8 SC Multi 0.76 8				48	(-2/-7)	48	38 *
6 SC Multi 0.76 6 16	8 SC Multi 0.76 8				49	(-2/-7)	49	38 *
8 SC Multi 0.76 8 24	4 SC Multi 0.76 6				51	(-2/-6)	51	42
8 SC Multi 0.76 8 24	4 SC Multi 0.76 6				52	(-2/-6)	51	44 *
4 SC Multi 0.76 4 12	4				42	(-3/-8)	41	30
4 SC Multi 0.76 4 14					43	(-2/-7)	44	33
4 SC Multi 0.76 4 12					43	(-2/-7)	43	33
4 SC Multi 0.76 4 16					45	(-3/-7)	45	34
5 SC Multi 0.76 5 12					44	(-2/-7)	44	35
6 SC Multi 0.76 6 12					45	(-1/-5)	46	37
6 SC Multi 0.76 6 14					46	(-2/-6)	46	38
4 SC Multi 0.76 4 12	4 SC Multi 0.76 4				46	(-2/-7)	47	35
4 SC Multi 0.76 4 12	4 SC Multi 0.76 6				47	(-2/-7)	47	37
6 SC Multi 0.76 6 12	4 SC Multi 0.76 4				49	(-1/-7)	50	39
6 SC Multi 0.76 6 14	4 SC Multi 0.76 4				50	(-2/-7)	51	40

\* Internally calculated according ASTM 1332-10a based on the originally measurement results

\*\* SC Multi = Trosifol® SC Multilayer

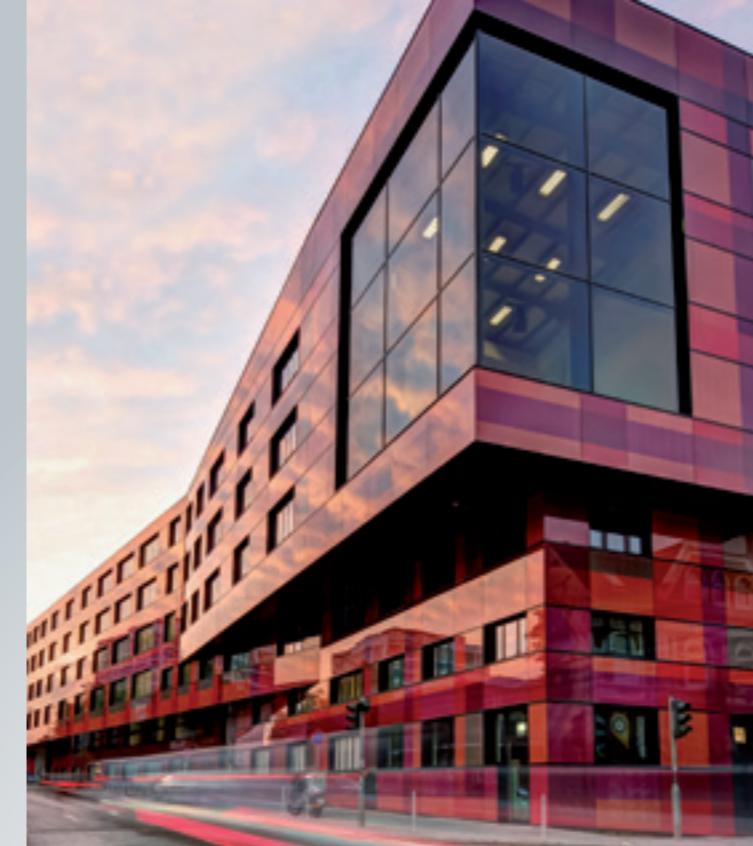
## UV Control Interlayers – physical properties

Type	Adhesion	Film thickness [mm]	Color	Light transmittance* [%]	UV transmittance* [%]
Trosifol® UV Extra Protect	high	0.76	Clear	90	0.0
Trosifol® Natural UV* <sup>1</sup>	high	0.76	UltraClear	89	48
SentryGlas® Natural UV* <sup>1</sup>	high	0.89	UltraClear	89	46
SentryGlas® Natural UV* <sup>1</sup>	high	1.52	UltraClear	88	40

\* LSG with 2 x 4 mm Floatglass according EN 410 / ISO 9050

\*<sup>1</sup> Values calculated using Lawrence Berkeley National Laboratory Optics5 and Windows5 software.

Not all products are available in all regions.



## Decorative Interlayers – physical properties

Product	Adhesion	Film thickness [mm]	Pantone Code	RAL Code	Light transmittance* [%]	UV transmittance* [%]	Solar absorption* [%]	g-value EN 410 [%]	g-value ISO [%]
<b>Trosifol® Color</b>									
● Trosifol® Red	medium	0.38	710	3018	23	< 1	44	60	62
● Trosifol® Light Green	medium	0.38	631	6027	81	< 1	25	75	75
● Trosifol® Sky Blue	medium	0.38	307	5012	60	< 1	32	69	70
● Trosifol® Medium Blue	medium	0.38	3015	5015	36	< 1	45	60	61
● Trosifol® Violet	medium	0.38	689	4008	31	< 1	39	64	65
<b>Trosifol® Tints</b>									
● Trosifol® Light Blue-Green	medium	0.38	624	6034	71	< 1	29	72	72
● Trosifol® Ocean Blue	medium	0.38	628	5024	73	< 1	26	73	74
● Trosifol® Bronze	medium	0.76	478	8002	36	< 1	55	53	54
● Trosifol® Medium Bronze	medium	0.38 <sup>1</sup>	4705	8025	55	< 1	42	63	64
● Trosifol® Light Brown	medium	0.38	Warm Gray 10	7002	54	< 1	44	61	62
● Trosifol® Medium Brown	medium	0.38	4695	8014	22	< 1	69	43	45
● Trosifol® Grey	medium	0.38 <sup>1</sup>	446	7015	42	< 1	47	59	60
● Trosifol® Asahi Grey	medium	0.38	445	7031	38	< 1	51	55	57
● Trosifol® Solar Grey	medium	0.76	432	7024	42	< 1	-	60	61
<b>Trosifol® Black &amp; White</b>									
● Trosifol® Brilliant Black	high	0.76	Black 4	9005	0	< 1	96	23	26
● Trosifol® Diamond White	high	0.76	705	9003	0	< 1	95	23	27
● Trosifol® Shining White	high	0.38	420	9002	21	< 1	73	40	42
● Trosifol® Translucent White	medium/low	0.76 <sup>2</sup>	420	9002	70	< 1	36	67	68
● Trosifol® Sand White	medium	0.38	420	9002	78	< 1	27	73	73
● Trosifol® Coconut White	medium	0.38	420	9002	16	< 1	77	36	39
● SentryGlas® Translucent White	high	0.80	420	9002	76	43	26	74	77

<sup>1</sup> Product also available as 0.76 mm version with comparable optics and enhanced safety features

<sup>2</sup> Product also available as 0.38 mm version with comparable optics

The Trosifol® Color samples are merely intended as illustration and inadequately represent the real colors. Custom colors are available on request.

\* All data measured in accordance with EN 410 (2011) / ISO 9050 on laminated safety glass with 4 mm - 0.38 PVB - 4 mm float glass. All Trosifol® Color types meet the requirements of EN ISO 12543. If used in exterior applications or combined with radiation sources, the energy absorption of the glass combination must be borne in mind.



### Trosifol GlasGlobal

For performing structural analysis for glass:

[www.trosifol.com/trosifol-glasglobal](http://www.trosifol.com/trosifol-glasglobal)



### Trosifol WinSLT

For calculating the light, solar and heat parameters of glazing specifically containing films from the Trosifol® product range:

<https://www.trosifol.com/trosifol-winslt-tool/>



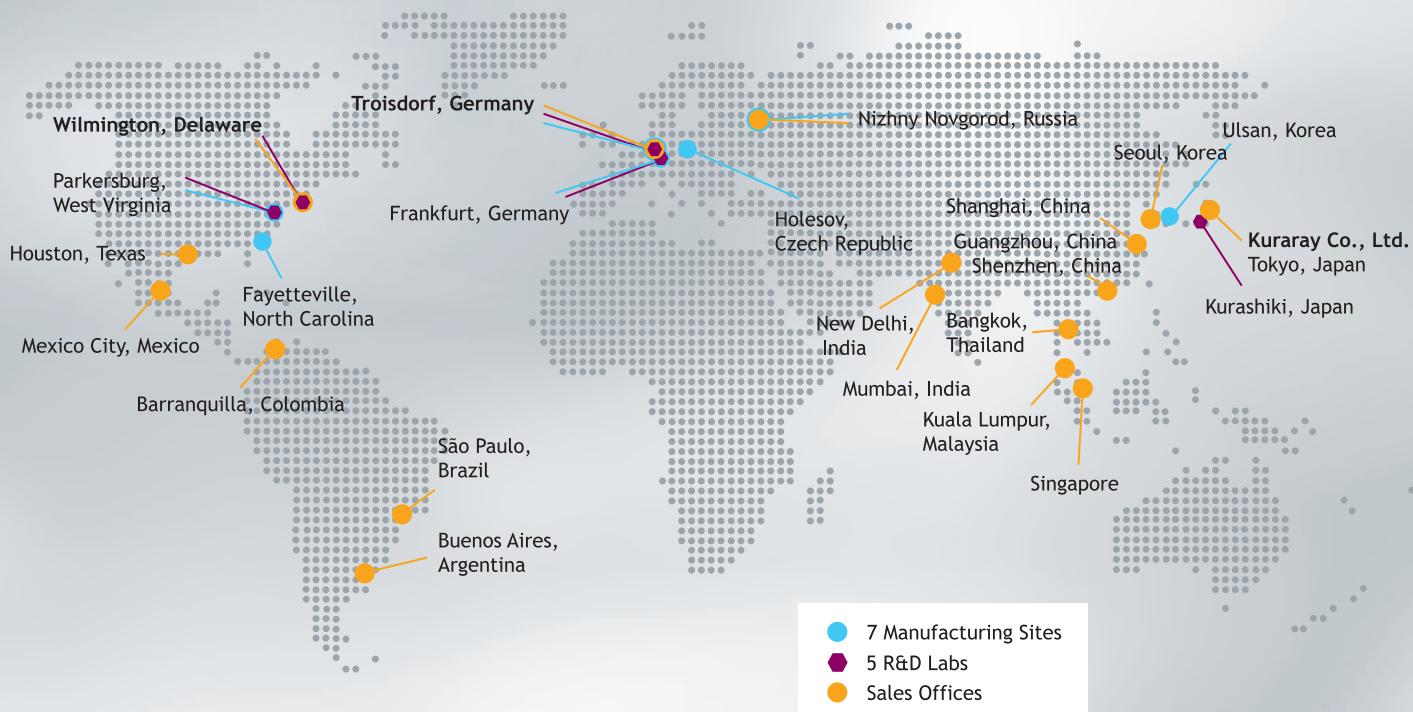
### Trosifol SoundLab

For calculating acoustic performance of monolithic, double and triple glazed units.

<https://www.trosifol.com/trosifol-soundlab/>

### American units

Thickness [mm]	Thickness [mil]
0.38	15
0.76	30
0.89	35
1.14	45
1.52	60
2.28	90
2.53	100



For further information on products of Kuraray, please visit [www.kuraray.com](http://www.kuraray.com).  
You can find further information on our Trosifol® products at [www.trosifol.com](http://www.trosifol.com).

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